The SMST Auto/Manual Station can display a process variable input (square root function is available) and provide a remote (e.g. controller) set point (for SMST-111) or manipulated-value output (e.g. to a valve actuator) (for SMST-121). In Auto (Cascade: C) mode, the output corresponds to a cascade input or DDC signal from a supervisory computer; in Manual (M) mode, the output corresponds to a manual set point. Mode may be changed by C/M switches on the front panel, or by a status input signal, and mode output signals are provided.

In manual (M) mode, the output is adjusted using (up/ down) press switches on the front panel of the SMST-111, or using a lever on the front panel of the SMST-121.

STANDARD SPECIFICATIONS

Analog Input/Output Signals

Analog Input: 1 to 5 V DC, Input resistance $1 M\Omega$. Cascade Input: 1 to 5 V DC, Input resistance $1 M\Omega$.

Analog Output:

	Output	Load resistance		
SMST-111	Setpoint	1 to 5 V DC	At least 2kΩ	
SMST-121	Manipulated value	4 to 20mA DC	Up to 750 Ω	
SIMS1-121	Analog output	1 to 5 V DC	At least 2kΩ	

Contact Input Signals: One point — for mode transfer. Contact or voltage signal.

Input	Input status — ON	Input status — OFF
	Contact closed — source up to 200Ω	Contact open — source at least 100k Ω
Voltage	Low: -0.5 to +1 V	High: +4.5 to 30 V

- * Contact rating at least 5 V DC, 20mA.
- ** Minimum pulse width 220ms.

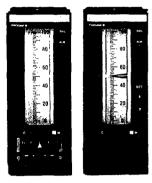
Contact Output Signals:

Designation	No. of points	Description
Instrument mode	1	Transistor contact, rating 30V
Fail	1	DC, 200mA (resistive load).

Note: Status I/O signals are isolated from internal circuitry and from each other; analog I/O signals are not - they use a common negative line. Power supply is isolated from internal circuitry.

Indicators

Process Variable and (for SMST-111 only) Set Point Indicators: Moving coil meter. Vertical scale.



SMST-121

SMST-111

Index Color: Process variable - red; Set point (for

SMST-111) - blue.

Indicator Accuracy: $\pm 0.5\%$ of span. Indication Range: 0 to 100%. Scale: 100 mm long, interchangeable.

Scale Marking: Single scale with units marking. Major

divisions are marked.

Output Indicator (For SMST-121 only):

Output Indicator: Moving coil type, with two memory indexes for limits, and with valve open/close marks. Horizontal scale.

Scale: 39-mm scale with 20 equal divisions. Indicator Accuracy: $\pm 2.5\%$ of span.

Set Point/Manipulated Value Output

Manual Mode:

SMST-111 Set Point: Set by press switches on the front panel. 40 sec./full span change.

SMST-121 Set Point: Set by lever on the front panel.

Two speed operation:

Slow - 40 sec./full span change. Fast - 4 sec./full span change.

Auto Mode: Output signal follows "cascade" input signal. Output Limiter (for SMST-121 only):

MH (High limit) adjustable -6.3% to 106.3%.

ML (Low limit) adjustable -6.3% to 106.3%.

Mode Transfer: Manual (M) or Auto ("Cascade": C) mode selectable by switches on the front panel or by a contact input signal (see above). First cascade (C) mode must be selected manually; then, when status is ON (contact closed) the A/M station remains in cascade mode, and when status is turned OFF (contact open), C lamp flashes and manual mode is selected. (This switch action can be reversed so that status ON (contact closed) results in switching to manual). Contact signals (Manual - OFF, Auto - ON) are output to indicate instrument mode. Lamps inside the switches also indicate instrument mode. C to M mode transfer is bumpless and balanceless. For M to C mode transfer, output ramps from manual setting to input value at rate of 40 sec./full span.

Signal Processing

Square Root and Low-Signal Cutoff: Each user-selectable, for process variable input. For signals below the "cutoff" point, a linear characteristic "Output = Input" applies.

SMST-111: Selected by side panel switch. Cutoff applies

to signals below 1% of input span.

SMST-121: Selected by side panel mode setting. Cutoff point is adjustable between 0.0 and 100.0% of input range.

Cascade Input Scaling (for SMST-121): User-selectable.
Computation formula CMV = CGN (CIN + CBI) +

Here CMV is computed output, CIN is cascade input, CGN (gain) is set in range -8.000 to 8.000,

CBI (input bias) is set in range - 106.3 to 106.3%,

CBO (output bias) is set in range -800.0 to 800.0%.

Cascade I/O Transfer Characteristic Accuracy: For current output, $\pm 1\%$ of span; for voltage output, $\pm 0.5\%$ of span.

Parameter Setting and Data Display: Side-panel keypad and display of parameter/data name and numerical value (four digits).

Communication Functions

The SMST can communicate (via LCS card in field control station/unit) with a central YEWPACK/CENTUM CRT-display operator station and supervisory computer. Maximum length of (SCCD) cable to LCS card is 100 m (328 ft).

For LCS card interface to YEWPACK/CENTUM:

Data Transmitted: Process variable, operation mode*, communications abnormal, setpoint* (only SMST-111), manipulated output* and output limits* (only SMST-121). *Remote setting of these parameters (from YEWPACK/ CENTUM or supervisory computer) is possible, but can be disabled.

Power-Fail/Restart Functions

For a Power Failure of Up to Approx. Two Seconds: Status prior to power failure retained.

For a Power Failure Longer than Approx. Two Seconds:
Restart mode can be selected as "HOT" or "COLD"
by side panel switch —

HOT (Computational data and status prior to power failure preserved).

COLD (Status reset to manual mode, 1 to 5V outputs set to -6.3%, and 4 to $20\,\text{mA}$ manipulated variable output (SMST-121) set to -20%).

Data Memory Backup During Power Failure: By internal battery.

Life of Backup Battery (temperature up to 45°C):

At least 5 years (normal operation),

At least 1 year (backup operation).

Self-Diagnostic Features

Computation and Control Abnormalities: "FAIL" lamp lights, "FAIL" contact output opens. (Fail contact is also open during power failure). For SMST-121, manual operation is possible.

Input/Output Signal Abnormalities (Input overflow, current output wire open circuit): "ALM" lamp lights.

Memory Backup Battery Low: "ALM" lamp flashes.

Communications Abnormal: "C" lamp flashes (during communications).

For diagnostic purposes, numeric error codes corresponding to faults can be displayed on side panel display (SMST-121 only).

Normal Operating Conditions

Ambient Temperature: 0 to 50°C (32 to 122°F).

Ambient Humidity: 5 to 90% Relative Humidity (non-condensing).

Power Supply: Two versions, for "100 V" (standard) or "220 V" (option /A2ER). Both versions may use AC or DC, without change to the instrument:

Version	"100 V"	"220 V"	
DC (polarity reversible)	20 to 130V	120 to 340 V	
AC (47 to 63 Hz)	80 to 138V	138 to 264 V	

Maximum Power Consumption:

Model	24 V DC	100 V AC	220 V AC	
SMST-111	210mA	11.7VA	14.6VA	
SMST-121	240mA	12.6 VA	15.8VA	

Insulation Resistance:

Between I/O Terminals and Ground: $100 \,\mathrm{M}\Omega/500 \,\mathrm{V}$ DC. Between Power and Ground: $100 \,\mathrm{M}\Omega/500 \,\mathrm{V}$ DC.

Withstanding Voltage:

Between I/O Terminals and Ground: 500 V AC for 1 minute.

Between Power and Ground:

1000 V AC for 1 minute (100 V version). 1500 V AC for 1 minute (220 V version).

Wiring:

Signal Wiring to/from the Field: ISO M4 size (4 mm) screws on terminal block.

Power and Ground Wiring:

100 V Version: JIS C 8303 two-pin plug with earthing contact. (IEC A5-15, UL498).

220 V Version: CEE 7 VII (CENELEC standard) plug. Power Cable Length: 30 cm (11.8 in).

Mounting:

Flush panel mounting. Instruments are in housings, and may be mounted individually or side-by-side. Instrument may be inclined with front up to 75° from vertical (rear of instrument lower than front). (Indicator zero may need readjustment).

Nameplate: Size 8 × 65.3 mm, cream semi-gloss finish. Lettering: In black, one or two rows each up to 14 alphanumeric characters long.

Front Panel Finish: Dark green (Munsell 2.5GY 3/1).

Bezel: Aluminium diecast, black baked-enamel finish.

Housing: Open front; connector for SPBD portable manual station.

Housing Dimensions: 182.5 (H) \times 87 (W) \times 480 (D: depth behind panel) (mm) (7.2 \times 3.4 \times 18.9 in).

Weight:

Controller less Housing: 3.0 kg (6.6 lb).

Housing: 2 kg (4.4 lb) (excluding mounting kit).

OPTIONS

/A2ER: For "220 V version" power supply.

/MTS: Instrument supplied with kit for individual

For mounting in groups, see GS 1B4F1-E.

/SCF-G□M: Mounting kit bezel color change from standard color (black). Choose color from set of optional colors (see GS 22D1F1-E). Specify color code in space □.

/NHS: No housing, instrument only. See GS 1B4F1-E to order housing separately.

/NPE: With letters* engraved on front panel nameplate.

*See GS 22D1C4-E.

ACCESSORIES

1 A fuse, quantity one.

MODEL AND SUFFIX CODES

Model	Suffix codes		• • • • • • • • • • • • • • • • • • • •		Option codes	Description.
SMST	SMST				Auto/Manual Station	
With Process Variable Indicator	-1	••				With Process Variable Indicator
Functions		-1 -2				Push-button set point setting, 1 to 5V output Manipulated output lever, 4 to 20mA or 1 to 5V output
C/M transfer 1				With C/M transfer		
Style Code *E			*E		Style E	
Common Options					/A2ER /MTS /SCF- G□M /NHS /NPE	220V power supply* With mounting kit Bezel color change Without housing Nameplate engraving

^{*} When ordering housing separately, specify /A2/NHS.

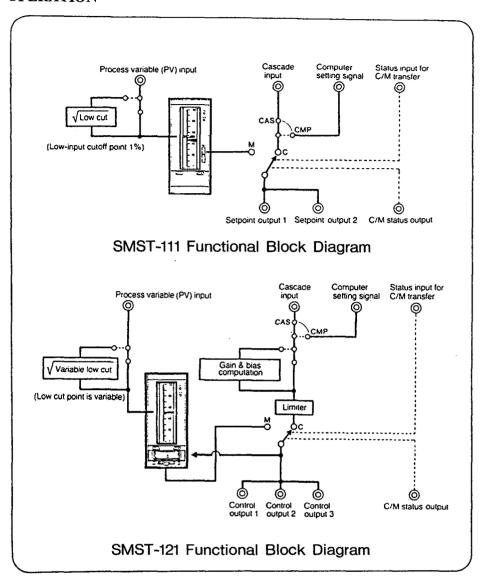
TERMINAL CONNECTIONS

Terminal Designation	Description	Terminal Designation	Description
1 2	+ > Process variable input, 1 to 5 V DC	17 18	+ > Communication *1
3 4	+ > Auto ("cascade") input, 1 to 5 V DC	19 20	
5 6		21 A	+ Manipulated output 1, 4 to 20mA DC
7 8		B C	+ Manipulated output 2 (SMST-121) or
9 10		D F H	Set point output 1 (SMST-111), 1 to 5 V DC H Manipulated output 3 (SMST-121) or Set point output 2 (SMST-111), 1 to 5 V DC
11 12 13	+ > Mode transfer (contact input)	J	Set point output 2 (SMS1-111), 1 to 5 v DC
14 15	1	L M	
16	_ > Mode (contact output)	N	+ Fail output (+ terminal)

^{*1:} Use shielded twisted-pair cable (SCCD, see GS 34B6T1-01E).

^{*2:} If these terminal are not used, connect them together.

PRINCIPLES OF OPERATION



====== ORDERING INSTRUCTIONS ======

Specify the following when ordering:

- 1. Model, suffix and option codes.
- 2. Main scale and engineering units marking (see GS 22D1C1-E).
- 3. Nameplate marking, if required (option /NPE).
- 4. Mounting kit (option /MTS), if the instrument is to be mounted individually (see OPTIONS above).

======RELATED EQUIPMENT======

Related Instruments

Model UFCH Field Control Unit	GS 34B6G1-01E
Model CFCS2 Field Control Station	GS 34B2G1-01E
Model CFCD2 Duplexed Field	
Control Station	GS 34B2H1-01E
Model SCCD Cable	GS 34B6T1-01E

Related Spare Parts

Memory Backup Battery..... Part no. E9711DH